PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference R 43453	FOR FURTHER AC	CTION	See Form PCT/IPEA/416			
International application No.	International filing dat	e (dav/month/war)	Priority date (day/month/year)			
PCT/AT2004/000151 04.05.		•	03.07.2003			
International Patent Classification (IPC) or national classification and IPC						
\cap	ational classification and 1	rc				
B23K11/30			·			
	Applicant					
FRONIUS INTERNATIONAL GMBH						
<u> </u>						
This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36.						
2. This REPORT consists of a total o	8	sheets, including	g this cover sheet.			
3. This report is also accompanied by	ANNEXES, comprising:					
l —		wasul a total of	cheete as follows:			
			sheets, as follows:			
sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).						
sheets which sup	ersede earlier sheets, but	which this Authority con	siders contain an amendment that goes beyond			
the disclosure in Box.	the international applicat	ion as filed, as indicated	in item 4 of Box No. I and the Supplemental			
l —						
b (sent to the Internation	al Bureau only) a total of	(indicate type and numbe	r of electronic carrier(s))			
			, containing a sequence listing and/or tables			
related thereto, in comp Section 802 of the Admi		s indicated in the Supple	mental Box Relating to Sequence Listing (see			
4. This report contains indications re	lating to the following iter	ns:				
Box No. I Basis of	the report		•			
	Basis of the report					
Box No. II Priority						
Box No. III Non-est	b. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability					
Box No. IV Lack of	V Lack of unity of invention					
	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement					
Box No. VI Certain	Certain documents cited					
Box No. VII Certain	ain defects in the international application					
Box No. VIII Certain	o. VIII Certain observations on the international application					
Date of submission of the demand		Date of completion of the	nis report			
			-			
Name and mailing address of the IPEA/EP		Authorized officer				
Traine and maining address of the X 2,22.		The state of the s				
Facsimile No.		Telephone No				

Translation

International application No.

PCT/AT2004/000151

Box No. 1	Basis of the report				
	h regard to the language, this report is based on the internation cated under this item.	nal application in the language in which	it was filed, unless otherwise		
	This report is based on translations from the original language which is the language of a translation furnished for the purpose	ge into the following languageoses of:	·		
	international search (Rule 12.3 and 23.1(b))				
	publication of the international application (Rule 12.4))			
	international preliminary examination (Rule 55.2 and/o				
rece	th regard to the elements of the international application, this eiving Office in response to an invitation under Article 14 are report):	report is based on (replacement sheets e referred to in this report as "origina	which have been furnished to the lly filed" and are not annexed to		
	the international application as originally filed/furnished				
	the description:	,			
	pages 1-13		as originally filed/furnished		
	pages*	received by this Authority on			
	pages*				
. 🗵	the claims:	·			
	nos. 1–18		as originally filed/furnished		
	nos.*	as amended (together with	any statement) under Article 19		
	nos.*	received by this Authority on			
	nos.*	received by this Authority on			
	the drawings:				
	sheets 1/7-7/7		as originally filed/furnished		
	sheets*	received by this Authority on			
	a sequence listing and/or any related table(s) – see Supplem				
3.	The amendments have resulted in the cancellation of:				
3.					
	the description, pages				
	the claims, nos.				
_	any table(s) related to sequence listing (specify):	J	ad halow had not have made after		
^{4.}	4. This report has been established as if (some of) the amendments annexed to this report and listed below had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).				
	the description, pages				
	the claims, nos.				
	the drawings, sheets/figs		 		
	the sequence listing (specify):				
	any table(s) related to sequence listing (specify):				
* //	fitem 4 applies, some or all of those sheets may be marked "su	merseded "	·		

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Box No. IV	Lack of unity of invention				
1. In respo	onse to the invitation to restrict or pay additional fees the applicant has:				
re	estricted the claims.				
⊠ p	oaid additional fees.				
□ р	oaid additional fees under protest.				
n	neither restricted the claims nor paid additional fees.				
2. This Authority found that the requirement of unity of invention is not complied with and chose, according to Rule 68.1, not to invite the applicant to restrict or pay additional fees.					
3. This Authori	3. This Authority considers that the requirement of unity of invention in accordance with Rules 13.1, 13.2 and 13.3 is:				
complied with.					
not con	mplied with for the following reasons:				
1.	The different groups of supposed inventions are				
	claims 1-10 and 11-18.				
	Lack of unity of invention - a priori				
	The special technical feature of independent claim 1				
	is indicated as "that the pay-out roller (10) and				
	the wind-in roller (11) of the winding device (7)				
	are arranged on the base body (2) or on the tongs				
	arm (3), and that at least one guide groove (8) is				
	arranged on the tongs arm (3) and/or on the				
	electrode holder for guiding the strip (6) along the				
	tongs arm (3)."				
	The special technical feature of independent claim				
	11 is indicated as "that the tongs arm (3) is formed				
	by a main element (24) which is pre-tensed by at				
	least a tie bar or pull rope (25)."				
	The two groups of supposed inventions do not address				
	the same technical problem and do not share any same				
	or corresponding technical features.				
4. Consequer	ntly, this report has been established in respect of the following parts of the international application:				
⊠ all p.					
	parts relating to claims Nos.				

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cability;
YES
МО
YES
МО
YES
NO

- 2. Citations and explanations (Rule 70.7)
 - 2. The present application does not meet the requirements of PCT Article 33(1) because the subject matter of claim 1 does not involve an inventive step (PCT Article 33(3)).
 - a) Document DE-A-44 16 504 is considered the prior art closest to the subject matter of claim 1.

 It discloses (the references in parentheses relate to said document):

Spot welding tongs (1) suitable for use by robots for resistance welding of workpieces, in particular metal sheets, with tongs arms (2) that are pivotably mounted on a base body and which can be adjusted via an actuation means and on which electrode holders for the electrodes (4) are arranged, and with a winding device (7) comprising a pay-out roller (9a) and a wind-in roller (9b) for winding in or out the strip (5) for protecting at least one electrode (4), wherein the pay-out roller (9a) and the wind-in roller (9b) of the winding device are arranged on the base body (2) or on the tongs

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

arm (3) - see in particular figure 1; column 3, lines 48-50.

In addition, the winding device of document DE-A-197 54 546 is also covered by the wording "arranged on the base body or on the tongs arm".

- b) The subject matter of claim 1 differs therefrom in that at least one guide groove (8) is arranged on the tongs arm (3) and or on the electrode holders (4) for guiding the strip (6) along the tongs arm (3).
- c) It should be obvious to a person skilled in the art to provide a guide groove wherever it might be of use, especially since one (7) was already used in DE-A-44 16 504 on the electrode cap (4).
- 3. The applicant has argued that DE-A-44 16 504 gives no further details as to the arrangement of the winding device and the course of the electrode protection strip. This may well be so, but a look at figure 1 is sufficient to show that "the payout roller and the wind-in roller are arranged on the tongs arm", and therefore this feature belongs in the preamble.
- 4. The present application does not meet the requirements of PCT Article 33(1) because the subject matter of claim 11 is not novel (PCT

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Box No. V

Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

Article 33(2)).

US-A-2 678 367 is considered the prior art closest to the subject matter of claim 11. It discloses (the references in parentheses relate to said document):

Spot welding tongs suitable for use by robots for the resistance welding of workpieces, in particular metal sheets, with tongs arms (4, 5) that are pivotably mounted on a base body and which can be adjusted via an actuation means, and to which electrode holders for the electrodes (3) are secured, wherein the tongs arm (3) is formed by a main element (5) which is pretensed by at least a tie bar (7) or pull rope - see in particular figure 5.

5. The applicant has argued that the prior art tongs arms are integral and/or solid in design. The subject matter of claim 11 can be produced so as to be significantly smaller and lighter.

However, the wording of claim 11 "the tongs arm (3) is formed by a main element (5) which is pretensed by at least a tie bar (7) or pull rope" does not exclude the possibility that the tongs arm could be integral or solid in design.

6. Spot welding tongs likewise covered by the wording of claim 11 are disclosed in US-A-4 684 778 - see in particular figure 2, main element (70)

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

pretensed by tie bar (110).

- 7. Dependent claims 2-10 and 12-18 do not contain any features which, in combination with the features of any claim to which they refer, meet the PCT novelty and inventive step requirements.
 - a) The additional features of claims 2 and 3 are known from DE-A-44 16 504 see in particular claim 6 and column 3, line 40.
 - b) The additional features of claims 4-10 and 12-18 appear to be entirely rudimentary and normal designs for tongs.
 - c) The additional features of claim 13 are known from EP-A-0 391 551 see in particular figure 2.